RY2045 Secondary Pin

How to replace on your RY2000 Punch Machine

1   Remove the RY2047 Escapement Cover Plate

2   Remove the RY2048 Index Pin

3   Turn the machine so it's standing up on the end, giving you a clear view of the machine's underside. Find the hole where the pin goes, through the end of RY2054 Drive Shaft.

4   Take your new RY2045 pin and push it into the hole, pushing the existing/old pin out. Make sure the pin is flush on the RY2054 Drive Shaft.

5   Replace the RY2048 Index Pin and then the RY2047 Escapement cover when done.

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