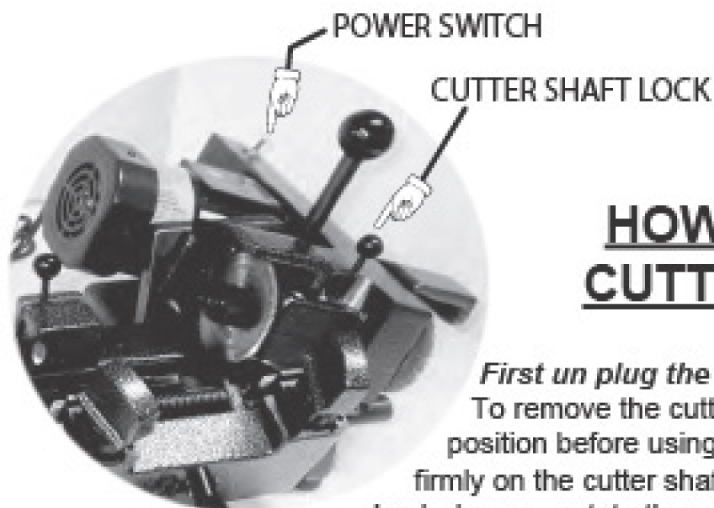


RY256/RY456

Rytan
INCORPORATED

CUTTER REPLACEMENT



HOW TO USE YOUR CUTTER SHAFT LOCK

First un plug the machine...

To remove the cutter you must lock the cutter and cutter shaft in position before using a wrench to remove the cutter. Press **DOWN** firmly on the cutter shaft lock (small round black knob). While holding the knob down — rotate the cutter by hand until the cutter shaft lock "clicks" into position. When turning the cutter by hand there is only **ONE** locking position to be found. Once the cutter shaft lock is fully depressed it will stay in position. You may now proceed with removing the cutter shaft lock nut and the cutter.

REMOVING THE CUTTER

The cutter wheel is secured to the cutter shaft with a **LEFT-HAND NUT**. You must turn the nut to the **RIGHT** (facing the cutter wheel) to remove it.

Remember to **LOCK** the cutter shaft before removing the cutter wheel.

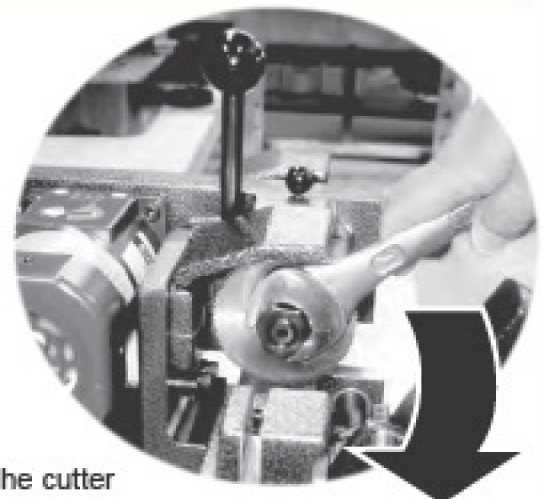
Use a 1" open-end or hex wrench to remove the Left-Hand Nut.

REPLACING THE CUTTER

Before you replace the cutter — clean off any cuttings from the cutter shaft with a clean rag. Apply a small amount of grease to the cutter shaft face, shank and threads before installing the cutter wheel and Left-Hand Nut.

DON'T OVERTIGHTEN the cutter wheel nut — The Left-Hand Nut is self locking as you use it. Overtightening the cutter wheel nut may make it harder to remove later and may result in damaging the cutter shaft lock or cutter shaft pulley.

PLEASE...DON'T FORGET to pull **UP** on the cutter shaft lock when you are finished reinstalling the cutter wheel. Pulling **UP** on the cutter shaft lock releases the cutter and cutter shaft from the locked position. Failure to unlock the cutter when attempting to cut a key will result in no rotation of the cutter. Please note however — the motor may be powerful! enough to slip the belt and permanently damage it by wearing a flat spot on the belt.



UNDO